



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003050

D2182B035
Job Sheet 176436



Part No: D2182B035

Job Qty: 50 ea

Part Name: Clamp Cushion Black 3.5" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP: B 99.03.02 Reformat DM IPP Rev:C 10.11.02 as per revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 07 2018
100	Packaging	50 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1		MAY 06 2018
110	QC	50 pcs	4/27/18	4/27/18	0.00	0.00	QC6		MAY 08 2018
120	Packaging	50 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3	ST003	MAY 08 2018
130	QC21-SA	50 Ea	4/27/18	4/27/18	0.00	0.00	QC21		MAY 08 2018

Part Op
Descriptions: 100 - Cut as per dwg

DAS
21
9-30

07 May 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182B	Rubber Cushion - Black (\$Per Foot)	14.5800 ft (.2916 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182B	15	4,636	0

Part Specifications



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CANADA
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ot be found.

Plex 4/24/18 8:29 AM Dart.lajeunesse.marie

Container No: S068782



Part: D2182B035

Job No: 176436

Serial No/Batch: S068782

Revision:

Inspector:

Date: 05/07/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							